



## E.G.S. PILLAY ENGINEERING COLLEGE

Approved by AICTE, New Delhi | Affiliated to Anna University, Chennai  
Accredited by NAAC with 'A' Grade | An ISO 9001 : 2008 Certified Institution  
NAGAPATTINAM – 611002 TAMIL NADU INDIA  
Ph : 04365-251112 / 251114 | E-mail:enquires@egspec.org | Website : www.egspec.org



### CYCLE TEST 2

Sem/Section/Year : VI/A/ III Date & Session :  
Branch : B.E.(Mech. Engg.) Max. Time : 3 Hours  
Course Name : UCM Course Code : ME6004  
Faculty Name : S. RAMABALAN Max. Marks : 100 marks

#### Answer ALL the Questions

Q.No.	PART-A (10X2=20)	CO#	KL
1.	Write the typical applications of CM?	5	K2
2.	Can you machine electrically non-conducting materials in EBM process?	5	K1
3.	What is the function of water muffler in PAM?	5	K2
4.	What is meant by etch factor?	4	K2
5.	What is the self adjusting feature in ECM?	4	K2
6.	State the limitations of ECM.	4	K1
7.	What is the function of electrolyte in ECM?	4	K2
8.	Define electron beam.	5	K1
9.	Contrast LBM and EBM?	5	K2
10.	Describe commonly used gas mixture in PAM and their corresponding work materials?	5	K2
Q.No.	PART-B (5X13=65)	CO#	KL
11.	Explain constructional and working principle of ECM.	4	K2
12.	Explain constructional and working principle of LBM.	5	K2
13.	Explain constructional and working principle of PAM.	5	K2
14.	Explain constructional and working principle of EBM.	5	K2
15.	Explain constructional and working principle of ECG.	4	K2
Q.No.	PART-C (1X15=15)	CO#	KL
16.	Explain constructional and working principle of ECH.	4	K2

#### Course Outcomes:

- After completion of this course, students can able to
1. Explain the need and recent trends in unconventional machining processes.
  2. Use mechanical energy based unconventional machining processes.
  3. Use electrical energy based unconventional machining processes.
  4. Use chemical and electro-chemical energy based unconventional machining processes.
  5. Explain thermal energy based unconventional machining processes.
- BT Knowledge Level: K1-Knowledge, K2-Understanding, K3-Apply, K4.Analysis, K5-Evaluate, K6-Create



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